

BLANK PAGE



IS: 6573 - 1987

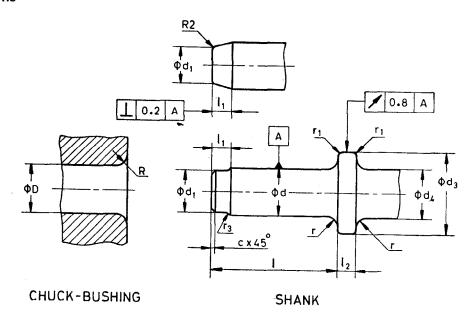
Indian Standard

DIMENSIONS FOR PNEUMATIC COAL PICK SHANKS AND CHUCK BUSHINGS

(First Revision)

1. Scope — Covers the dimensions for pneumatic coal pick shanks and fitting dimensions of its _chuck bushings.

2. Dimensions



All dimensions in millimetres.

Nominal Size		Shank											Bushing		
	ď	1	/1	/2		d_1 d_3	d ₄	,	· / 1	r ₃	c	D	R		
	f8	h14	±0.5	Min	Max	j₃ 14	+0.2 +0.3	Min	Max	-0 [.] 5	0 -1	±0 [.] 5		Н8	+0.2
25	25	75	10	9.5	1.3	22	41.5	25	27	5 ·25	2	3	1 6	25	5.25

3. Designation — Pneumatic coal pick shank having nominal size 25 and length, / = 75 mm shall be designated as:

Coal Pick Shank 25 × 75 IS: 6573

EXPLANATORY NOTE

This standard was first issued in 1972, based on Draft ISO Recommendation DR 1216, which has now materialized as ISO 1180-1983.

This standard has been revised to align it with ISO 1180-1983 'Shanks for pneumatic tools and fittings-dimensions of chuck bushings', issued by the International Organization of Standardization (ISO).

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